

PREVENTATIVE MAINTENANCE PROGRAM (PMP)

Roof
Wall
Floor
Sawing
Timber Joining
Production Tools







- Reduce your unplanned downtime
- Lower your Maintenance costs signed customers receive discounted parts and labour
- Improve your team's safety
- Increase your plants' efficiency

<u>Pryda</u>



PMP

All too often Pryda's equipment service technicians have witnessed equipment that has been poorly maintained having a dramatic negative effect on production and staff performance. Not only will the truss plant incur an expensive repair or equipment replacement, but also lost business that never returns. In worst case scenarios staff have been seriously injured.

Pryda's experienced equipment service technicians will call out to your truss plant on an agreed regular cycle. During each PMP visit our technician will:

- routinely inspect all equipment listed in the program schedule and document their findings
- perform scheduled maintenance
- repair and adjust all equipment where required

FEATURES & BENEFITS

- A regular call cycle that keeps the equipment operating at its maximum efficiency and therefore assists in improving profitability.
- Regular maintenance typically results in lower maintenance costs compared to the "fix it when it breaks down" approach.
- Prevents business being lost because of an inability to deliver on time due to broken down equipment.
- Assists in preventing staff workplace injuries by maintaining safety systems. At times operators
 feel they need to bypass inadequate safety systems to maintain production capacity. Pryda's
 PMP will ensure these systems function correctly and therefore eliminate the culture of
 hazardous bypassing and ensure a safe and productive workplace.
- A thorough equipment inspection ensures peace of mind for your business.
- Detailed documentation keeps the plant manager informed of maintenance work performed.
- Documentation provided by the Pryda PMP will assist the truss plant in complying with Work Cover audits.
- Spare parts stock control program ensures quick response times in the event of a breakdown.
- Pryda equipment service staff are experienced in servicing truss manufacturing equipment. There is no wasted downtime familiarising themselves with the machinery.
- Exclusively available to licensed Pryda fabricators.
- The fees associated with Pryda's PMP are quickly offset with the increased profitability from improved equipment.



29 Healey Road Dandenong South VIC 3175

Job Details

Client: Pryda Australia Site: 29 Healey Road

Dandenong South

Client Contact:

Customer P/O Number:

Job No: 1369 Task: Service

Service Tech: Pryda Australia

Description

Monthly PMP Service of the Linear Saw

Equipment Serviced/Notes

Check and service ALS as per request.

Labour

Tech Name Date 20/12/2023 A Main 20/12/2023 A Main

Total Hours

2.00 Hrs @ Travel 4.00 Hrs @ Travel

Sundry Items

Parts supplied

Part Number Quantity Blade 1 Grease

Follow up required Yes X No

Follow Up Notes

I agree that the above works have been completed, and the equipment has been left to my satisfaction.

Signatures: Pryda Australia

Pryda Australia

Photos



Equipment Service Report							
Company N	lame:	Pryda Australia Date: 19/12	/2023	Ref No: 491			
Site Name:	I	Pryda-4 : Monthly Linear Saw Service					
Contractor:	[Pryda Australia Approved By	Anthony Main				
Job/Task:		ALS 276 : Saw service Asse	t: ALS 276				
System	Pass X	X Comments					
Mechanical	N/A Pass X Fail N/A	Outfeed rollers require rotating 180 degrees as they are worn. Live deck of	Comments Outfeed rollers require rotating 180 degrees as they are worn. Live deck chain drive gearbox weeping oil. L1 and L2 belts need replacement. Repaired bent actuator for safety switch. 1 x bearing assy, for Infeed deck drive, requires bolts.				
Integrity	Pass X Fail N/A	Comments	Comments				
	Pass X Fail N/A	Comments	Comments				
	Pass Tail X N/A	Comments RHS floodlight broken and has exposed wires.					
	Pass X Fail N/A	Comments					
	Pass	Comments					
Recommend Actions							

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